1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

1.1 Identification of the substance or preparation: Magic Cube™ Glue

1.2 Use of the substance / preparation: for use with the Cube® 3D Printer

1.3 Company/undertaking identification:
3D Systems Europe Ltd.
Mark House, Mark Road
Hemel Hempstead
Herts HP2 7
United Kingdom
Phone: +44 1442-2282600
703.527.3887 - Chemtrec (U.S.)

2. HAZARDS IDENTIFICATION

2.1 Classification: Not classified according to regulation 1999/45/EC.

3. COMPOSITION/INFORMATION ON INGREDIENTS

3.1. Description: Liquid copolymer

3.2 Preparation related information

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>CAS-No</th>
<th>EC-No</th>
<th>%</th>
<th>Classification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Methanol</td>
<td>67-56-1</td>
<td>200-659-6</td>
<td>1-1.5</td>
<td>Xn R68/20/21/22</td>
</tr>
<tr>
<td>Methyl acetate</td>
<td>79-20-9</td>
<td>201-185-2</td>
<td>&lt;0.8</td>
<td>Xi R36,66,67</td>
</tr>
</tbody>
</table>

4. FIRST AID MEASURES

4.1. In case of eye contact: Remove from contact, flush with clean water

4.2 In case of ingestion: Ingestion is unlikely. If ingested, drink plenty of water and seek immediate medical attention. Do not induce vomiting.

5. FIRE-FIGHTING MEASURES

5.1. Suitable extinguishing media: Water mist, carbon dioxide

5.2 Extinguishing media which must not be used for safety reasons: -

5.3 Special exposure hazards arising from the substance or preparation itself, combustion products, resulting gases: Thermal decomposition products can include CO2, CO and smoke.

6. ACCIDENTAL RELEASE MEASURES

Clean-Up Procedures: Wipe up any spills.
7. HANDLING AND STORAGE

7.1. Handling: No special measures necessary in normal use of product.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1 Exposure limit values:

Product is safe when used as intended.

9. PHYSICAL AND CHEMICAL PROPERTIES

9.1. Appearance:

Physical state: Liquid
Colour: Pale yellow

9.2 Important health, safety and environmental information

Safety relevant basic data

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>pH (20 °C)</td>
<td>NA</td>
</tr>
<tr>
<td>Melting point/range (°C)</td>
<td>NA</td>
</tr>
<tr>
<td>Boiling point/range (°C)</td>
<td>&gt; 133 °F</td>
</tr>
<tr>
<td>Flash point (°C)</td>
<td>NA</td>
</tr>
<tr>
<td>Ignition temperature (°C)</td>
<td>NA</td>
</tr>
<tr>
<td>Vapour pressure (°C)</td>
<td>NA</td>
</tr>
<tr>
<td>Density (g/cm³)</td>
<td>1.0</td>
</tr>
<tr>
<td>Bulk density (kg/m³)</td>
<td>NA</td>
</tr>
<tr>
<td>Partition coefficient</td>
<td>NA</td>
</tr>
<tr>
<td>n-Octanol/Water (log Po/w)</td>
<td>NA</td>
</tr>
<tr>
<td>Viscosity, dynamic (mPa s)</td>
<td>NA</td>
</tr>
<tr>
<td>Dust explosion hazard</td>
<td>NA</td>
</tr>
<tr>
<td>Explosion limits</td>
<td>NA</td>
</tr>
</tbody>
</table>

10. STABILITY AND REACTIVITY

10.1 Conditions to avoid: -

10.3. Hazardous decomposition products: Carbon dioxide, carbon monoxide can be released at high temperatures or upon burning.

11. TOXICOLOGICAL INFORMATION

11.4 General remarks:
Product is safe when used as intended.

12. Ecological information

12.1 Ecotoxicity: The aquatic toxicity of the product is unknown; however based on the components, it is predicted that the product is not harmful to the aquatic environment.

12.2 Mobility: No information available for product.

12.6 Further ecological information: The ecological assessment of this material is based on an evaluation of its components. This product is classified as not dangerous to the environment.
13. DISPOSAL CONSIDERATIONS

13.1 Appropriate disposal / Product: no specific precautions necessary.

14. TRANSPORT INFORMATION

14.1 Land transport (ADR/RID/GGVSE): Not Regulated

Official transport designation:
Class:
Classification Code:
UN-No.:
Packing group:
Hazard label:
Tunnel restriction code:
Special provisions:

14.2 Sea transport (IMDG-Code/GGVSee): Not Regulated

Proper Shipping Name:
Class:
UN-No.:
Packing group:
EmS:
Marine Pollutant:
Special provisions:

14.3 Air transport (ICAO-IATA/DGR): Not Regulated

Proper Shipping Name:
Class:
UN-No.:
Packing group:
Special provisions:

15. REGULATORY INFORMATION

15.1 EU regulations

General Product Information: This substance is not classified according to European Union Directive 67/548/EEC and 1999/45/EG (incl. amendments).

Chemical Safety Assessment:

Labelling
Hazard symbols and hazard statements: -
Hazard components for labelling: -
R-Phrases: -
S-Phrases: -
Special provisions concerning the labelling of certain preparations: -

Authorisations and/or restrictions on use:
Authorisations: -
Restrictions on use: -

Other EU regulations:
Informations according 1999/13/EC about limitation of emissions of volatile organic compounds (VOC-guideline): -
15.2 National regulations (Germany)

Restrictions of occupation:
Störfallverordnung (12. BlmSchV):
Wassergefährdungsklasse (water hazard class):
Technische Anleitung Luft (TA-Luft):
Other regulations, restrictions and prohibition regulations: All components are listed on the TSCA and EINECS inventories or are exempt from listing requirements

16. OTHER INFORMATION

16.1 Relevant R-Phrases (Number and full text) referred to in sections 2 and 3. This information refers to individual components of the preparation:

- R68/20/21/22: Harmful: possible risk of irreversible effects through inhalation, in contact with skin and if swallowed
- R36: Irritating to eyes
- R66: Repeated exposure may cause skin dryness or cracking
- R67: Vapours may cause drowsiness and dizziness

- Xi: Irritant
- Xn: Harmful

16.2 Training instructions: -

16.3 Uses- and exposure categories (overview):
- Industrial use
- Professional use

16.4 Further information:

SDS Creation Date: ....... May 13, 2012
SDS Revision #: ............ NA
SDS Revision Date: ....... NA
Reason for Revision: ..... NA

For more information: .... www.3dsystems.com
800.793.3669 (Toll-free in the US GMT-07:00; N. America, Mon – Fri, 6:00 a.m. to 6 p.m.)
803.326.3900 (Outside the U.S. GMT-07:00; N. America, Mon – Fri, 6:00 a.m. to 6 p.m.)
+44 144-2282800 (Europe GMT-01:00; Mon – Fri, 08:00 a.m. - 17:00 p.m. MEZ)

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